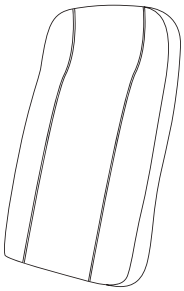
OCTANE SEATING
HIGH PERFORMANCE COMFORT

The 5009 Series Assembly Instructions

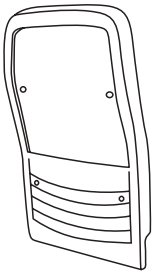
Scan this QR code for an instructional video.
https://vimeo.com/760329424/fa155f6ccc

Parts List



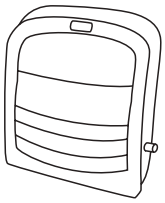
Seat Back Cushion

A



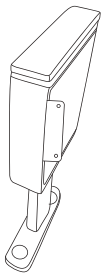
Seat Back Shell

B



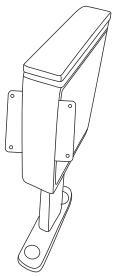
Seat Cushion

C



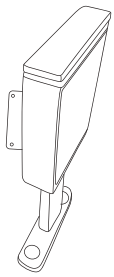
Right Chair Leg

D



Middle Chair Leg

E



Left Chair Leg

F

Hardware

Hex Screw

G

Short Screws

H

Long Screws

I

Small Plastic Caps

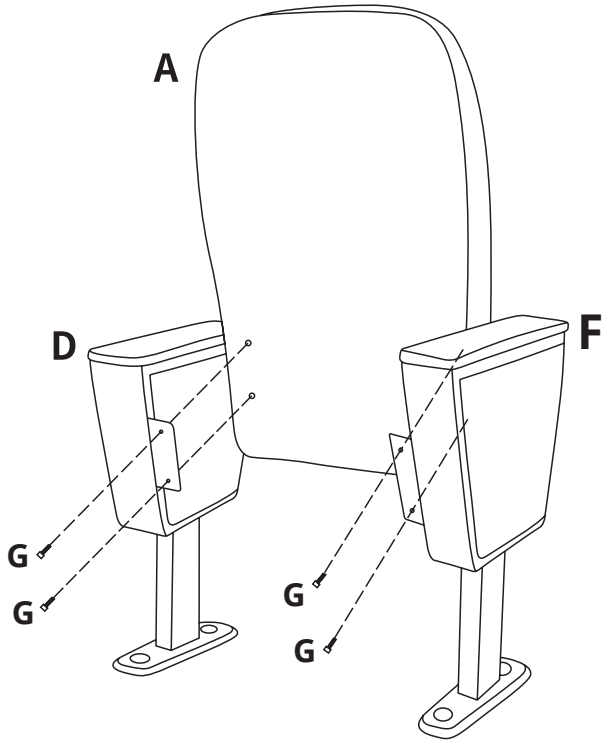
J

Concrete Anchors

K

Large Plastic Caps

L

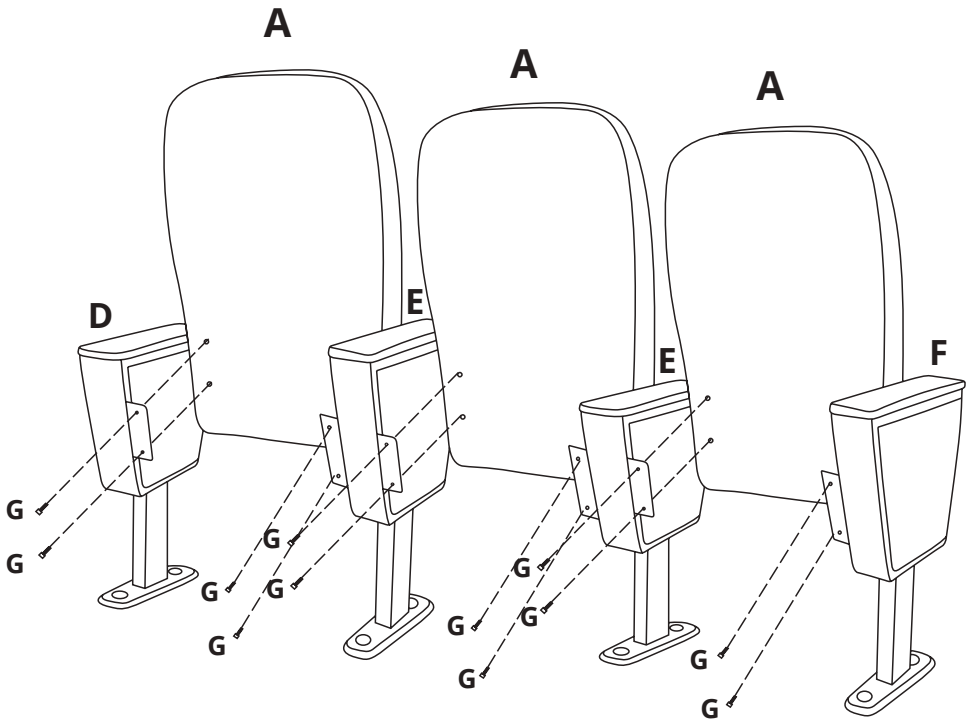


Example 1 (Single Chair)

Step 1: Align the **Seat Back Cushion (A)** to the **Right Chair Leg (D)** and **Left Chair Leg (F)** brackets.

Step 2: Use the **Hex Screws (G)** to secure the **Seat Back Cushion (A)** to the **Chair Leg (D) & (F)** using the pre-drilled holes.

Example 2 (Multiple Chairs)



Step 1: Align the first **Seat Back Cushion (A)** to the **Right Chair Leg (D)** and first **Middle Chair Leg (E)** brackets.

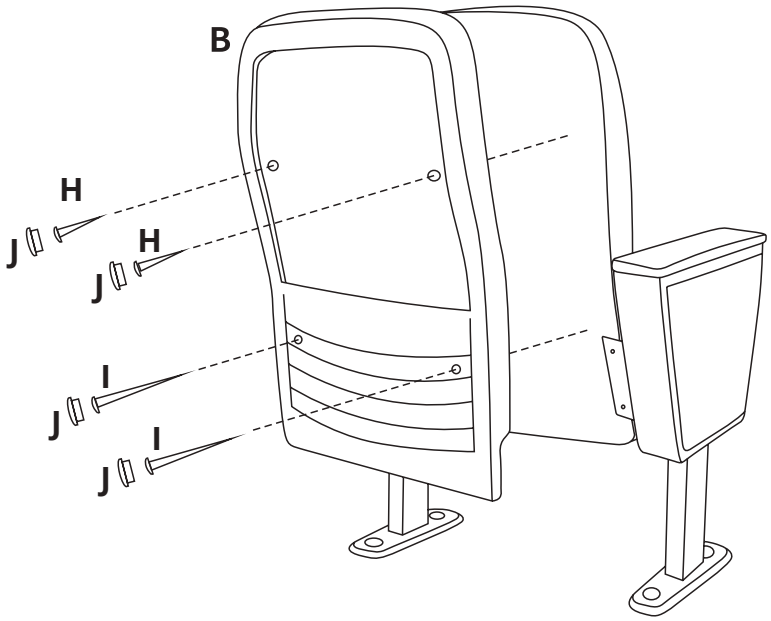
Step 2: Use the **Hex Screws (G)** to secure the first **Seat Back Cushion (A)** to the **Chair Legs (D) & (E)** using the pre-drilled holes before moving on to the next **Seat Back Cushion (A).**

Step 3: Align the second **Seat Cushion (A)** to the first **Middle Chair Leg (E)** brackets and the second **Middle Chair Leg (E)** brackets**.**

Step 4: Use the **Hex Screws (G)** to secure the second **Seat Back Cushion (A)** to the **Chair Legs (E) & (E)** using the pre-drilled holes before moving on to the next **Seat Back Cushion (A).**

Step 5: Align the third **Seat Back Cushion (A)** to the second **Middle Chair Leg (E)** brackets and the **Left Chair Leg (F)** brackets**.**

Step 6: Use the **Hex Screws (G)** to secure the final **Seat Back Cushion (A)** to the **Chair Legs (E) & (F)** using the pre-drilled holes.



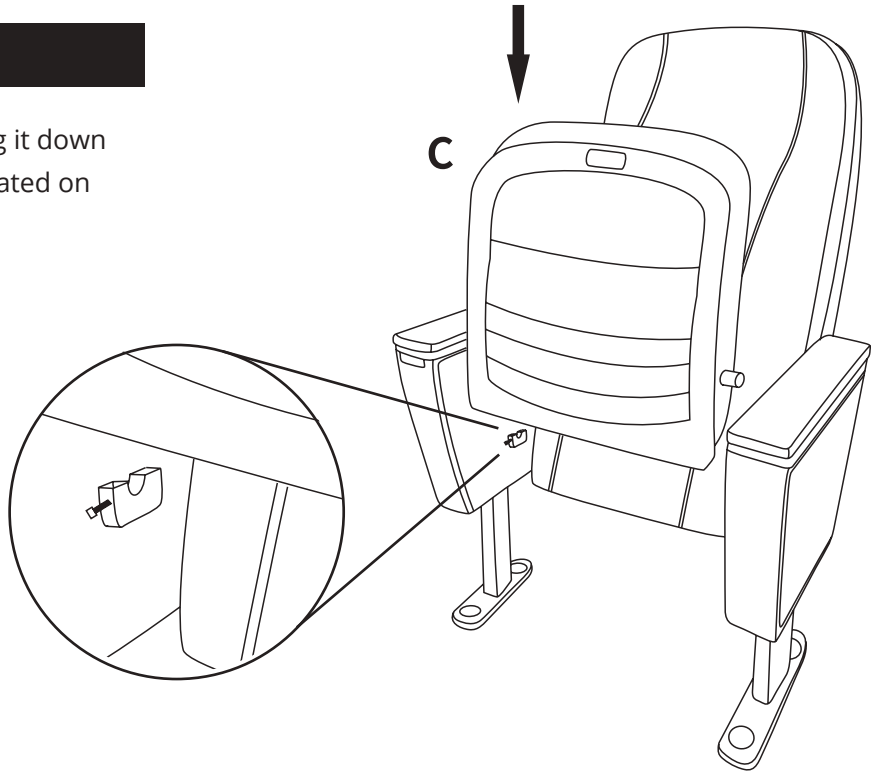
Attach the Seat Back Shell

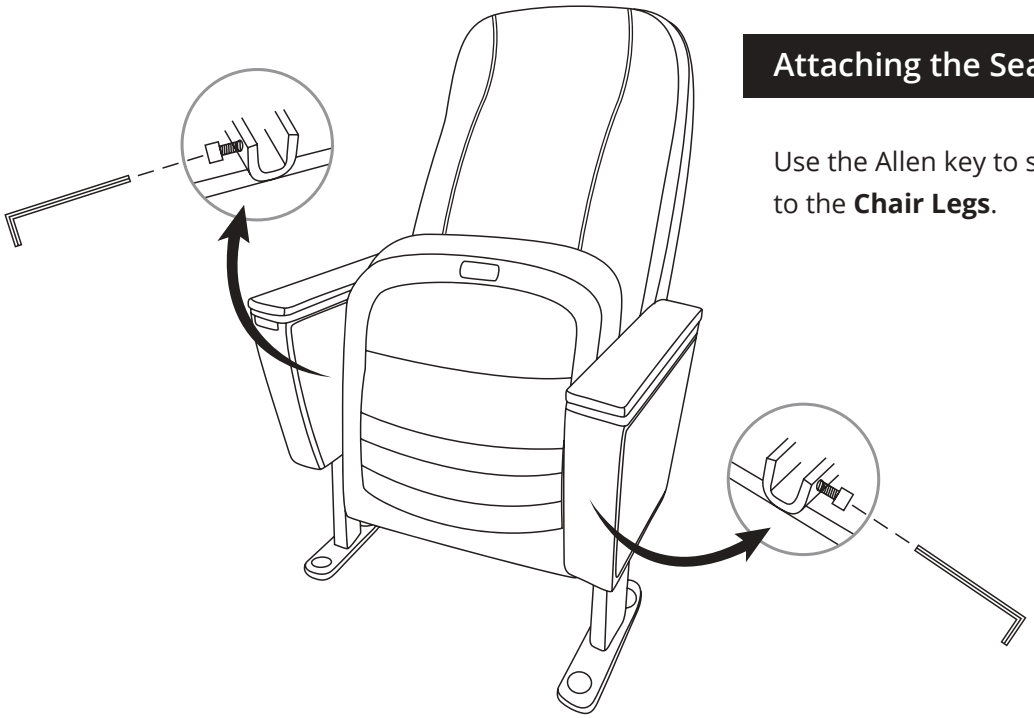
Attach **Seat Back Shell (B**) to **Seat Back Cushion (A)** Using the **Short Screws (H)** to secure the top section of the seat back and the **Long Screws (I)** to secure the bottom section of the seat back.

Hide the screws by placing the **Small Plastic Caps (J)** over the screw holes.

Placing the Seat Cushion

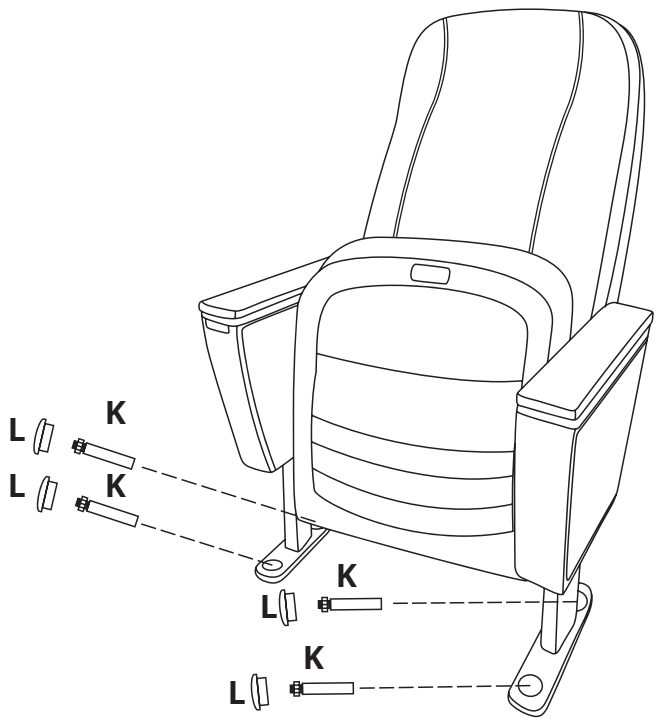
Place the **Seat Cushion (C)** by sliding it down into the **hinge brackets** that are located on each one of the **Chair Legs.**





Attaching the Seat Cushion

Use the Allen key to secure the **Seat Cushion (C)** to the **Chair Legs**.



Securing to the Floor

Use the **Concrete Anchors (K)** to secure the feet of the **Chair Legs** to the floor.

Hide the anchors by placing the **Large Plastic Caps (L)** over the holes.

Important Note: Please utilize the correct hardware for your floor type. For example, if your facility has **wood flooring** you may need to use Lag bolts (not included) in place of Concrete Anchors.